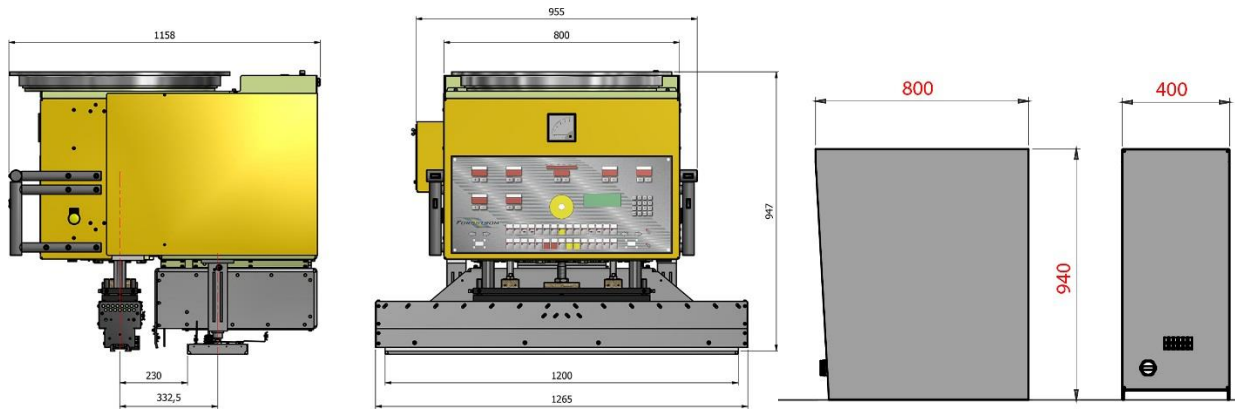


TDO-XS 650



NB: the grey box is the machine transformer

TECHNICAL SPECIFICATIONS

Power requirement – free running	1,3 kW
Power requirement – max/hour	6,9 kW
Emitted power HF maximum on electrode	16 kW
Main fuse – type D	63 A
Standard voltage	3 x 400 V 50 Hz/60 Hz + neutral + earth
Working frequency	27,12 MHz $\pm$ 0,6 %
Transmitting tube – type	ITL 12-1
Transmitting tube – cooling	Air-cooled
Flash protection	Thyristor controlled
Pressure	Max. 2700 kg at min. 7 bar / 101 psi
Maximum air consumption – automatic	140 l/min
Daylight (with a 45 mm high electrode)	80 mm
Pneumatic press with automatic pressure protection system	PSK
Weight of the machine head	720 kg
Max. welding surface each working cycle	650 cm ²
Max. weldable electrode width	200 mm
Computer with 12" touch-screen	Forsstrom™ industrially developed, HF-classified computer
Available accessories	Manual rotation 360°, rolls on table, gantry system, Mega-version with up to 400 mm weldable electrode width